

Signs Specifications for Bellco Interior ADA Signs

Sample Spec for 1/8" Thick Interior ADA Sign

1. **General**

- A. Bellco Interior Environmental Signage to be informational & serve as an effective wayfinding system. Signs must meet the ADA Accessibility Guidelines.
- B. Requirements: One piece, 1/8" thick photopolymer signs for permanent rooms using Novacryl PT118 with raised text and grade II braille.
- C. Engraved, Applied, Chem. Welded or stuck on letters and braille are not allowed. Sandblasted signs are not allowed.
- D. Photopolymer shall be one piece material with no side seams from laminating two materials together.
- E. Signs are to be painted using Matthews Acrylic Polyurethane Paints for background colors. Raised text/symbol color can be thermo-pressed or silk-screened and a satin clear polyurethane top coat added for optimal durability.
- F. Photopolymer shall have a minimum 80 shore D hardness, be processed within factory recommendations in approved equipment, and be moisture resistant.

Specified raw material manufacturer: Nova Polymers, Inc. or approved equal

Specified manufacturer of finished signs: Bell Company, Inc. (800) 828-3564 or approved equal.